

Hansen Sticks

Product Information

Version: 6 PI GLOB EN 08-31-2017

Description

Hansen Sticks is a pure chymosin produced by submerged fermentation on a vegetable substrate with *Aspergillus niger* var. *awamori* kept under contained conditions and not present in the final product. The product contains a milk-clotting enzyme which is highly specific for kappa-casein, resulting in very good curd formation. The general activity also has a significant influence on the flavor and texture development of cheeses. The active milk-coagulating enzyme is chymosin (EC 3.4.23.4).

Material No:	142425	Storage temp:	< 20 °C / < 68 °F
Size	10X100 Sticks	Conditions:	Dry . Keep closed in the original container.
Type	Carton(s) in box		

Shelf life

24 months from quality release when stored according to the recommended storage conditions.

Transport condition

Ambient temperature.

Patent information*

Patented

Application

Hansen Sticks can be used for producing any type of cheese; hard, semi-hard, soft, mold-ripened, low-fat and ingredient cheeses.

Dosage

1 stick/ 50l milk

The correct dosage of coagulants depends on the following factors: cheese type, temperature and pH of the cheese milk, characteristics of cultures and dosage of CaCl₂ and NaCl. Factors may vary according to country, dairy and day. Therefore, exact dosage should be optimized to local conditions.

Directions for use

It is recommended to dilute 1 part of coagulant in 10-50 parts of water prior to use. Dilution water must have a pH <6.4 and be free of chlorine. If pH and chlorine are not under control, we recommend a dilution of 1 part of coagulant in maximum 5-10 parts of water. The diluted coagulant should be added immediately to the milk while stirring for 2-3 minutes to distribute the coagulant properly.

Composition

Sodium chloride, Chymosin, Casein peptone

Specification

Properties

Average activity:	1400 IMCU/stick	Guaranteed activity:	>= 1.300 IMCU/S
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Guaranteed activity is the minimum activity at quality release.

Content

Enzyme type:	Fermentation produced chymosin	Chymosin:	100 %
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Physical Properties

Color:	White to light tan	Form:	Granulate
Solubility:	Water soluble	Odor:	Characteristic

The product may exhibit batch-to-batch color variations. This has no influence on the activity.

Microbiological quality

Aerobic plate count:	< 1.000 cfu/g	Yeast and mould:	< 10 cfu/g
Coliform bacteria:	< 10 cfu/g	Escherichia coli:	Absent in 25g
Salmonella spp.:	Absent in 25g	Listeria monocytogenes:	Absent in 25g
Anaerobic Sulphite-reducers:	< 10 cfu/g	Coagulase-positive staphylococci:	Absent in 1g

Conformity

Amylase:	Below detection
Amylase is tested in 100 IMCU	

Comments

Methods are available on request.

Our fermentation produced enzymes are tested for the relevant mycotoxins and metabolites according to JECFA's General Specifications for Enzymes.

This product complies with the recommended purity specifications for food-grade enzymes given by the Joint FAO/WHO Expert Committee on Food Additives (JECFA) and the Food Chemical Codex (FCC) with heavy metal specifications for Lead (≤ 5 ppm), Cadmium ($\leq 0,5$ ppm), Mercury ($\leq 0,5$ ppm) and Arsenic (≤ 3 ppm).

Certificate of Analysis

A Certificate of Analysis (CoA) will normally accompany the goods.

Technical Data

Temperature

The relative activity of different coagulants depends on the temperature. For this product, the temperature optimum is approximately 36-40°C / 97-104°F.

pH

The activity of coagulants is pH dependent; the lower the pH, the higher the activity.

Calcium

The addition of calcium chloride to milk increases the activity of coagulants due to a decrease in pH and also has an effect on aggregation. Excessive use of calcium chloride may induce bitterness in the cheese.

Stability

Residual milk clotting activity in whey following pasteurization for 15 seconds at pH > 6.0 and a temperature of 72°C/ 162°F: <2%

Technical support

Chr. Hansen's Application and Product Development Laboratories and personnel are available if you need further information.

Dietary Information

Kosher:	Kosher Dairy Excl. Passover
Halal:	Certified
Vegetarian:	Yes

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Handling precautions

For detailed handling information, please refer to the appropriate Safety Data Sheet. Enzymes may cause irritation upon inhalation or skin contact among sensitive individuals. The use of personal protection equipments such as gloves, goggles and respiratory equipment can prevent sensitisation. For additional guidelines refer to 'Guide to the safe handling of microbial enzymes preparations' published by the Association of Manufacturers and Formulators of Enzyme Products (AMFEP) and 'Working Safely With Enzymes' by the Enzyme Technical Association (ETA).

According to EU legislation, disposal of packaging material of this product should be treated as hazardous waste. Alternatively, or for non EU countries, packaging may be disposed of as normal waste by rinsing with plenty of water to ensure no enzyme residues are present.

Legislation

This product complies with JECFA- (FAO/WHO) and FCC-recommended specifications for food-grade enzymes. The application of enzymes in food processing is governed by general food laws and by Reg. (EC) No 1332/2008. However, the approval system provided by Reg. 1332/2008 is not yet fully operational. Chr. Hansen A/S will ensure EU approval in due time. Meanwhile, please check for local/national rules or regulations as national requirements may apply.

The product is intended for use in food.

Labeling

Enzymes, as processing aids, generally do not need to be labeled on the final product. However local legislation and standards of identity for the final product should always be consulted.

Trademarks

Product names, names of concepts, logos, brands and other trademarks referred to in this document, whether or not appearing in large print, bold or with the ® or TM symbol are the property of Chr. Hansen A/S or an affiliate thereof or used under license. Trademarks appearing in this document may not be registered in your country, even if they are marked with an ®.

*Patent No.

EP 0429490, US 6509171, US 5840570, CA 1333777, US 5364770, US 6103490, US 5578463, US 6004785, US 6379928, US 6171817, EP 0429628, FI 0110124, US 5679543, US 6130063, CA 2034487, AU 627334, JP 3153234, EP0477280, FI 10053. Other patents are applied for.

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GMO Information

In accordance with the legislation in the European Union* Hansen Sticks does not contain GMOs and does not contain GM labeled raw materials**. In accordance with European legislation on labeling of final food products** we can inform that the use of Hansen Sticks does not trigger a GM labeling of the final food product. Chr. Hansen's position on GMO can be found on: www.chr-hansen.com/About us/Policies and positions/Quality and product safety.

* Directive 2001/18/EC of the European Parliament and of the Council of 12 March 2001 on the deliberate release into the environment of genetically modified organisms with later amendments, and repealing Council Directive 90/220/EEC.

** Regulation (EC) No 1829/2003 of the European Parliament and of the Council of 22 September 2003 on genetically modified food and feed with later amendments.

Regulation (EC) No 1830/2003 of the European Parliament and of the Council of 22 September 2003 concerning the traceability and labeling of genetically modified organisms and the traceability of food and feed products produced from genetically modified organisms amending Directive 2001/18/EC, and with later amendments.

Allergen Information

List of common allergens in accordance with the US Food Allergen Labeling and Consumer Protection Act of 2004 (FALCPA) and EU Regulation 1169/2011/EC with later amendments	Present as an ingredient in the product
Cereals containing gluten* and products thereof	No
Crustaceans and products thereof	No
Eggs and products thereof	No
Fish and products thereof	No
Peanuts and products thereof	No
Soybeans and products thereof	No
Milk and products thereof (including lactose)	Yes
Nuts* and products thereof	No
List of allergens in accordance with EU Regulation 1169/2011/EC only	
Celery and products thereof	No
Mustard and products thereof	No
Sesame seeds and products thereof	No
Lupine and products thereof	No
Mollusks and products thereof	No
Sulphur dioxide and sulphites (added) at concentrations of more than 10 mg/kg or 10 mg/litre expressed as SO ₂	No

* Please consult the EU Regulation 1169/2011 Annex II for a legal definition of common allergens, see European Union law at: www.eur-lex.europa.eu